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FIG. 1

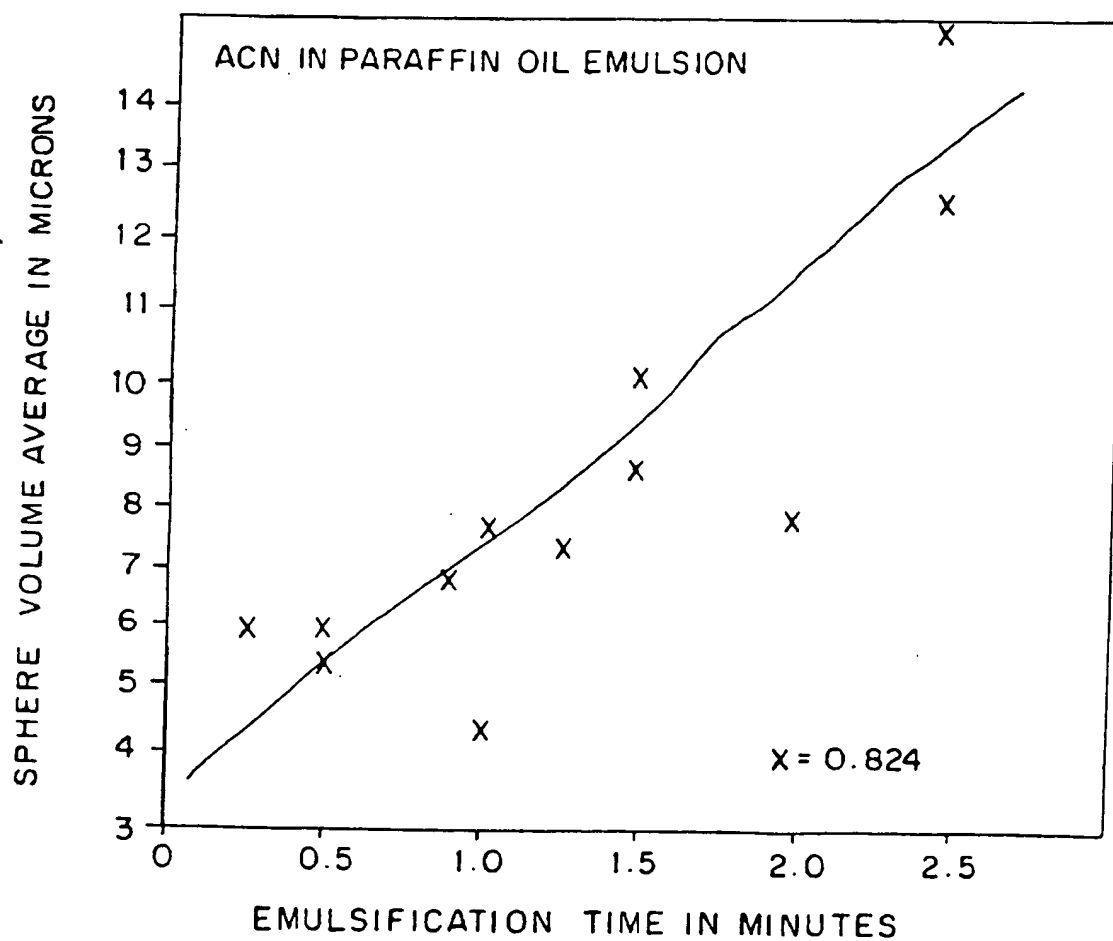
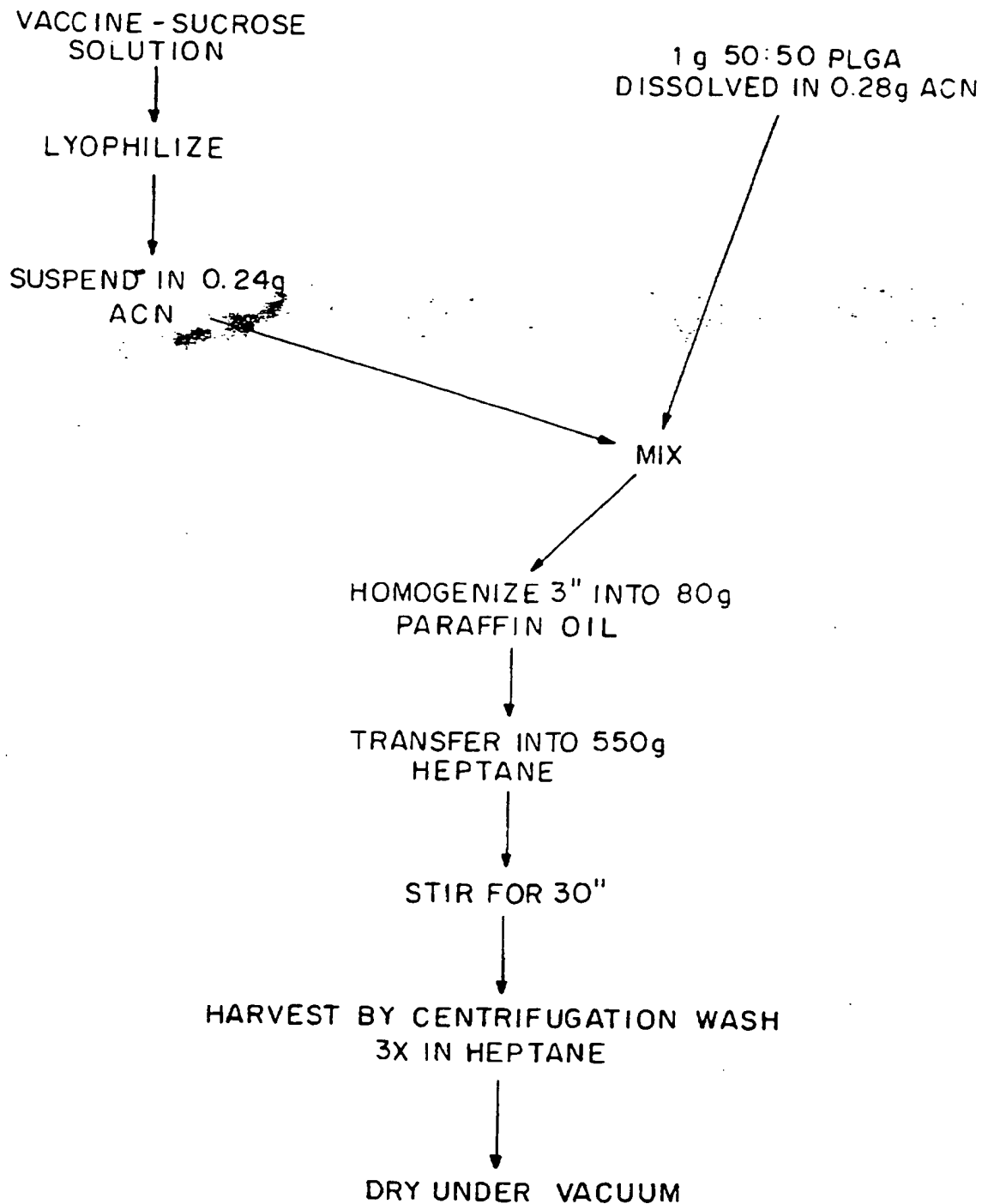
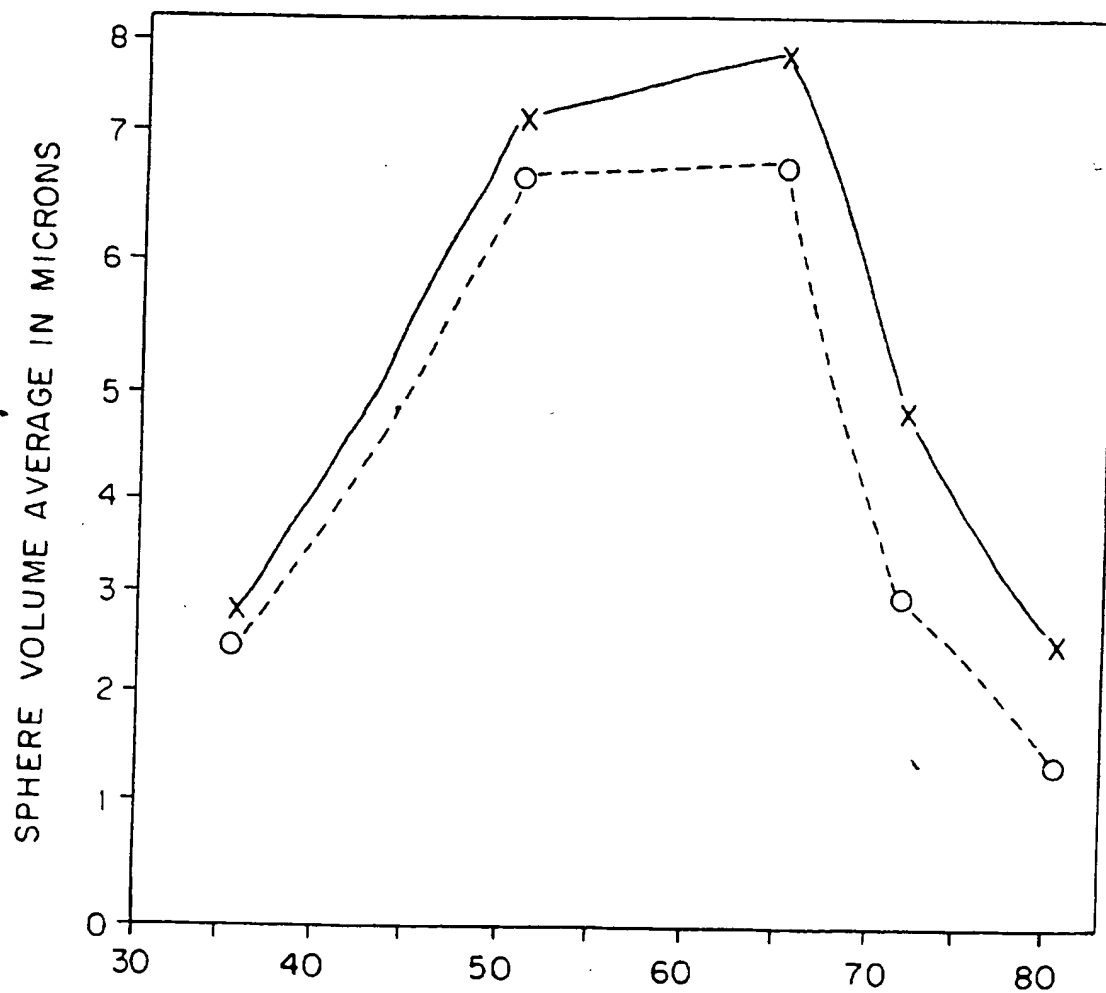


FIG. 2



66067-125460

FIG. 3

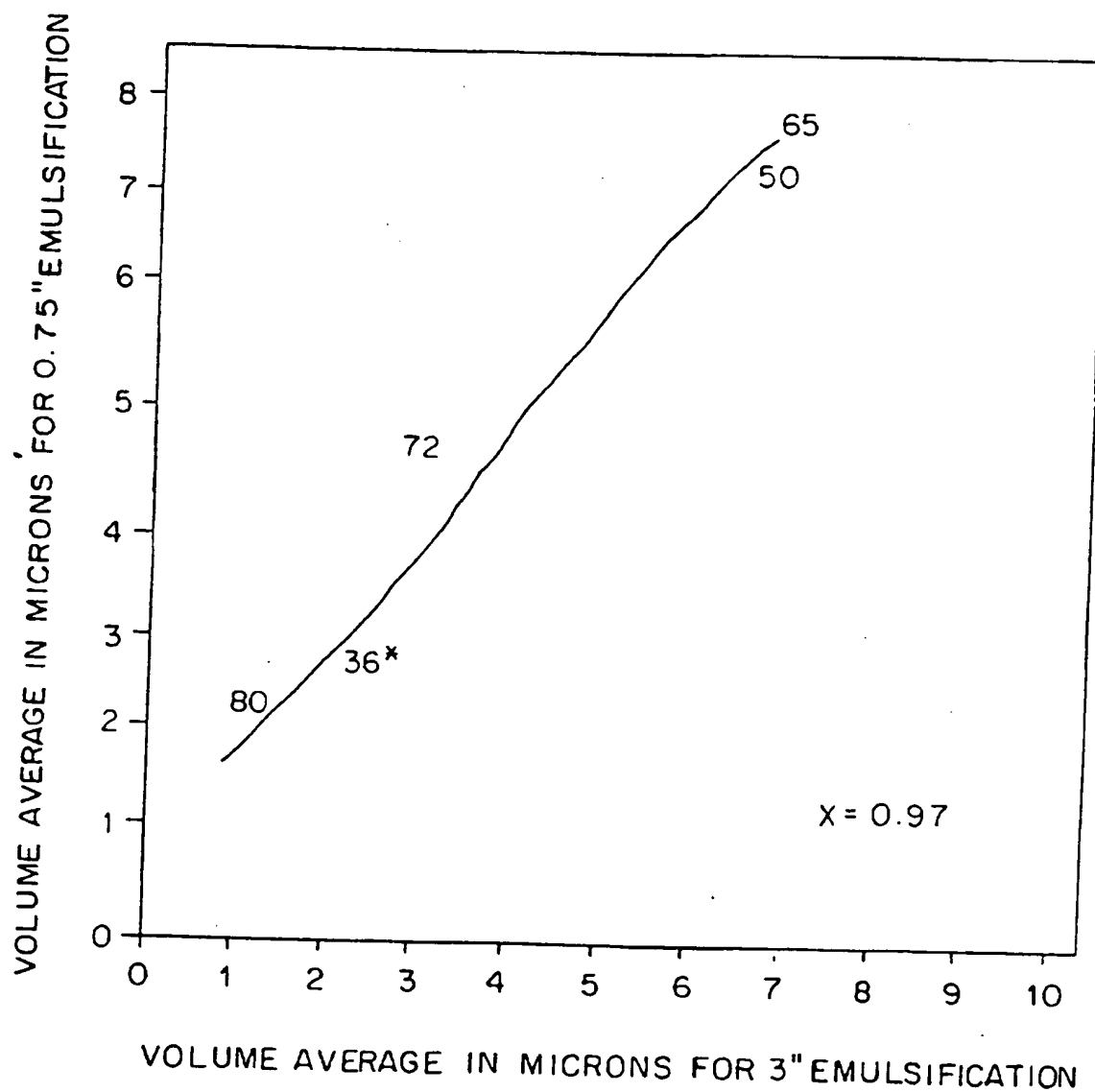


EMULSION OIL VISCOSITY IN CENTISTOKES @ 40°C

X—X - 0.75" EMULSIFICATION TIME

O---O - 3.0" EMULSIFICATION TIME

FIG. 4



\* - VISCOSITY ON OIL IN CENTISTOKES @ 40°C

FIG. 5

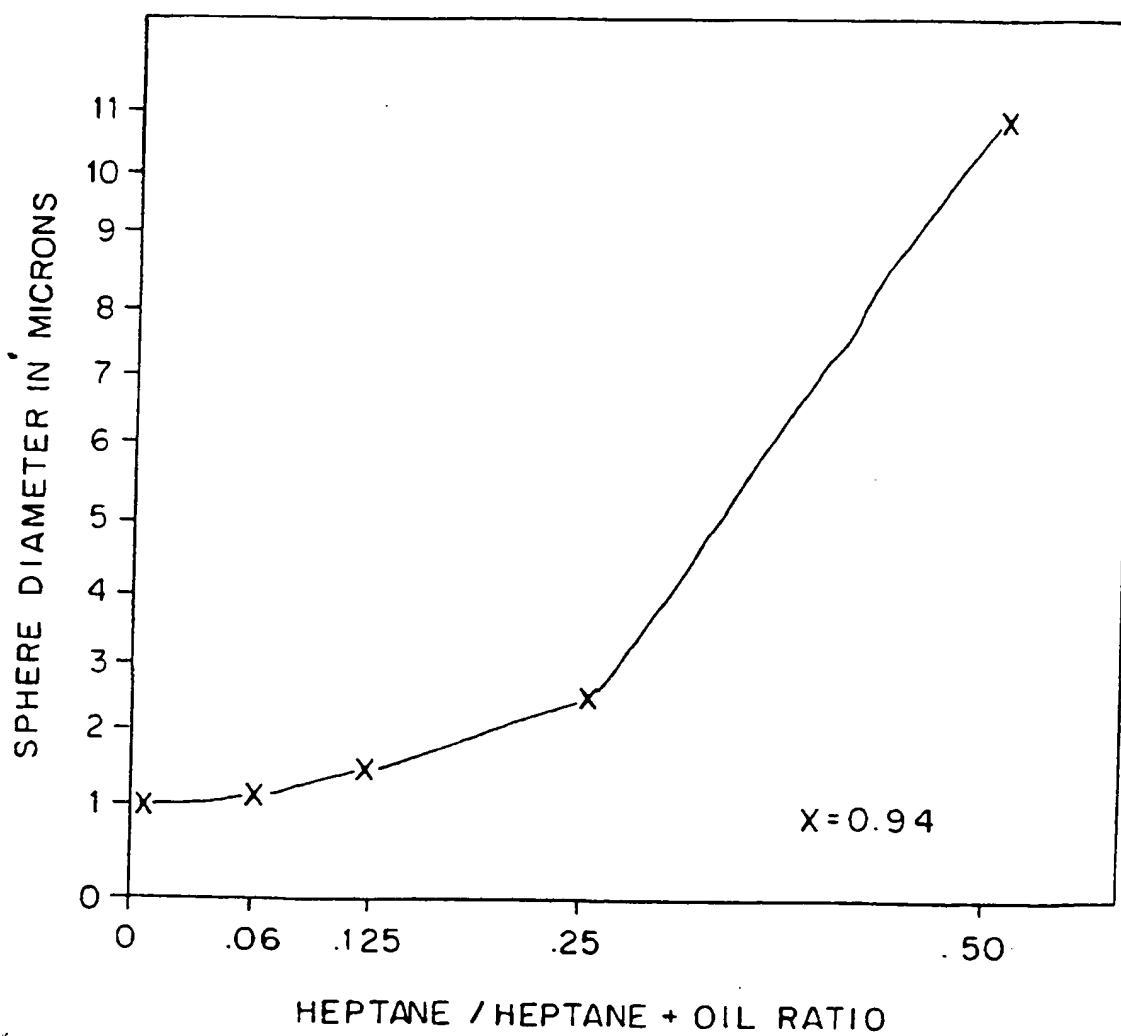


FIG. 6

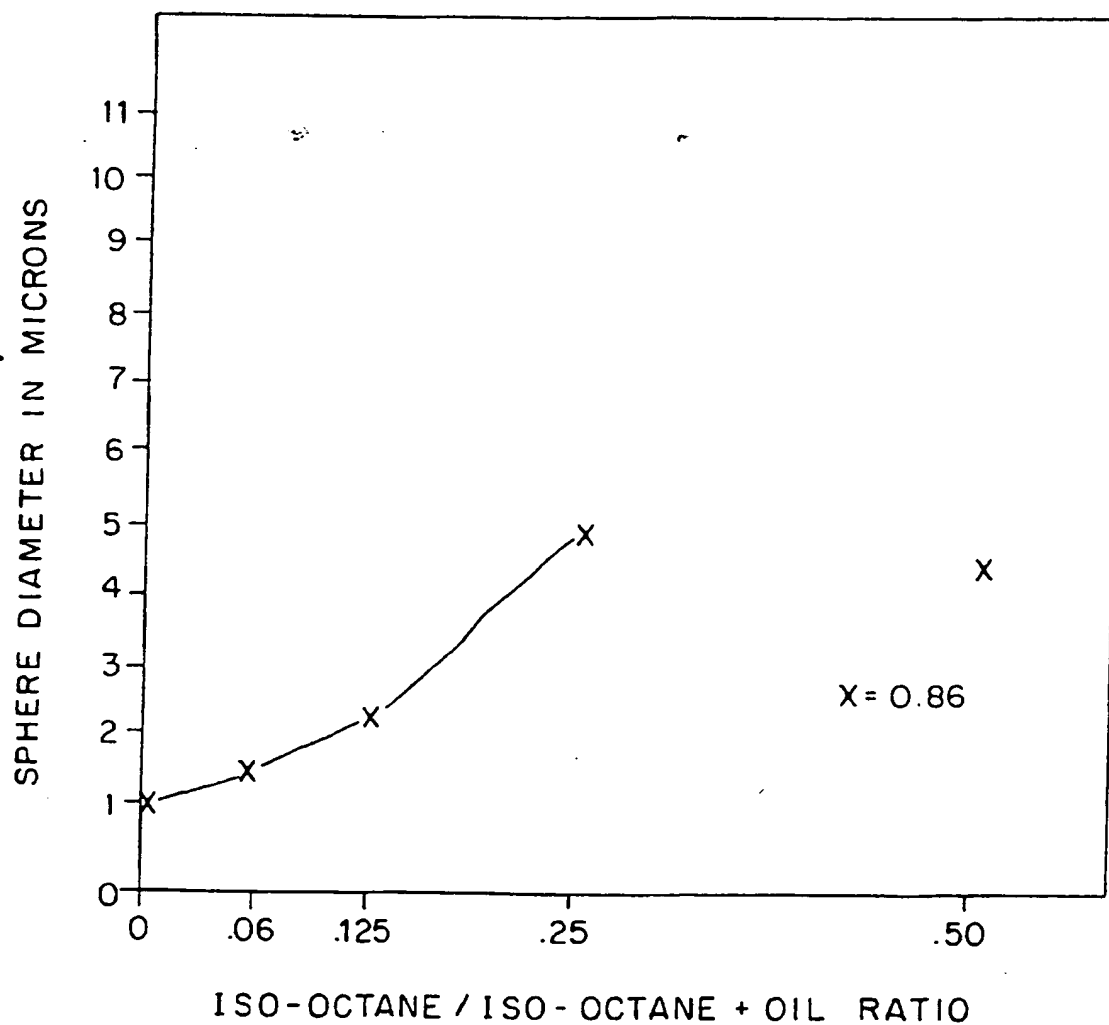
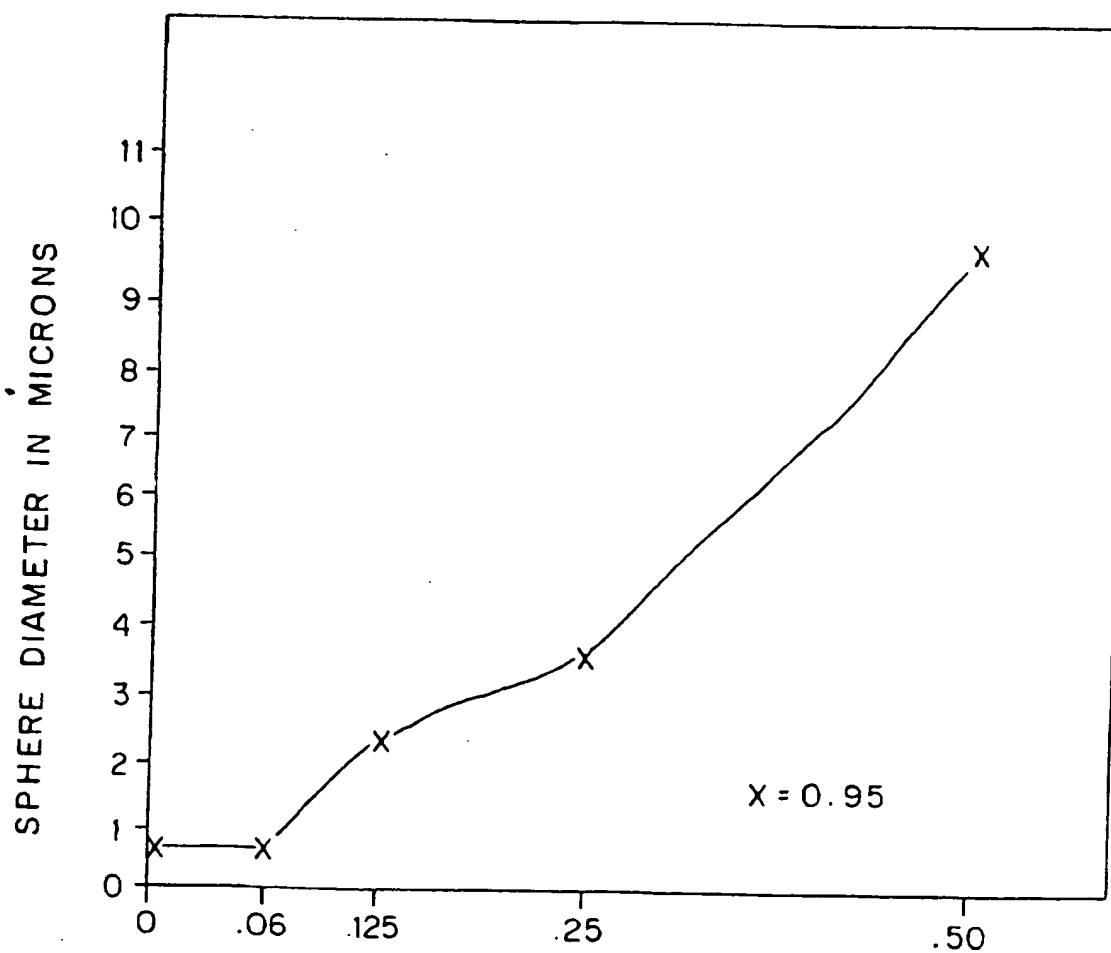


FIG. 7

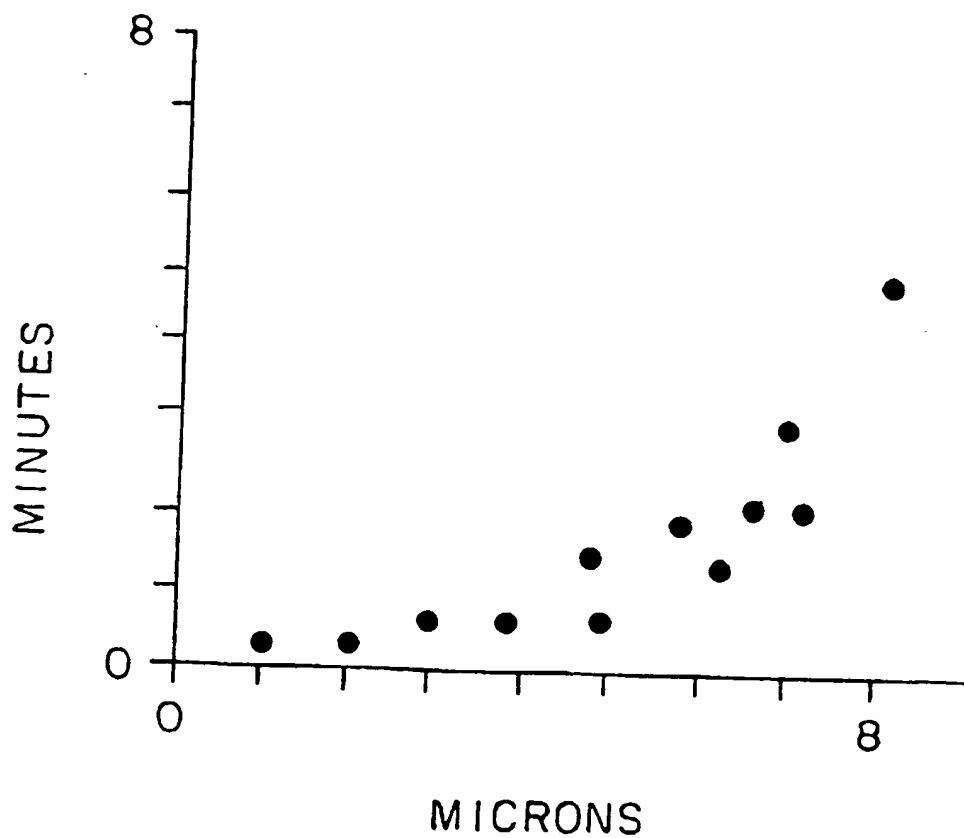


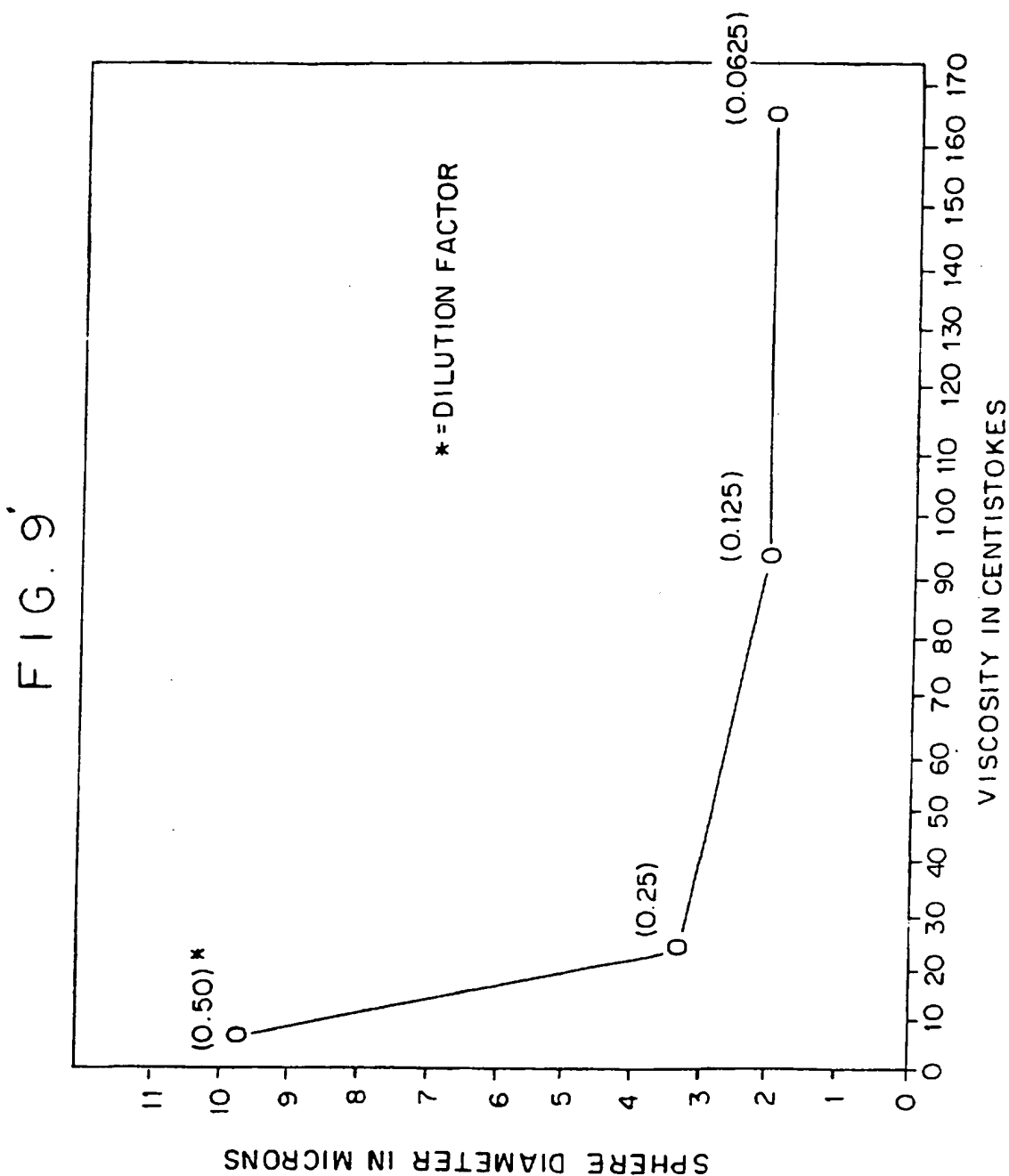
ISO-OCTANE / ISO-OCTANE + OIL RATIO \*

\*ONE SECOND EMULSIFICATION WITHOUT AN  
EMULSION SCREEN



FIG. 8





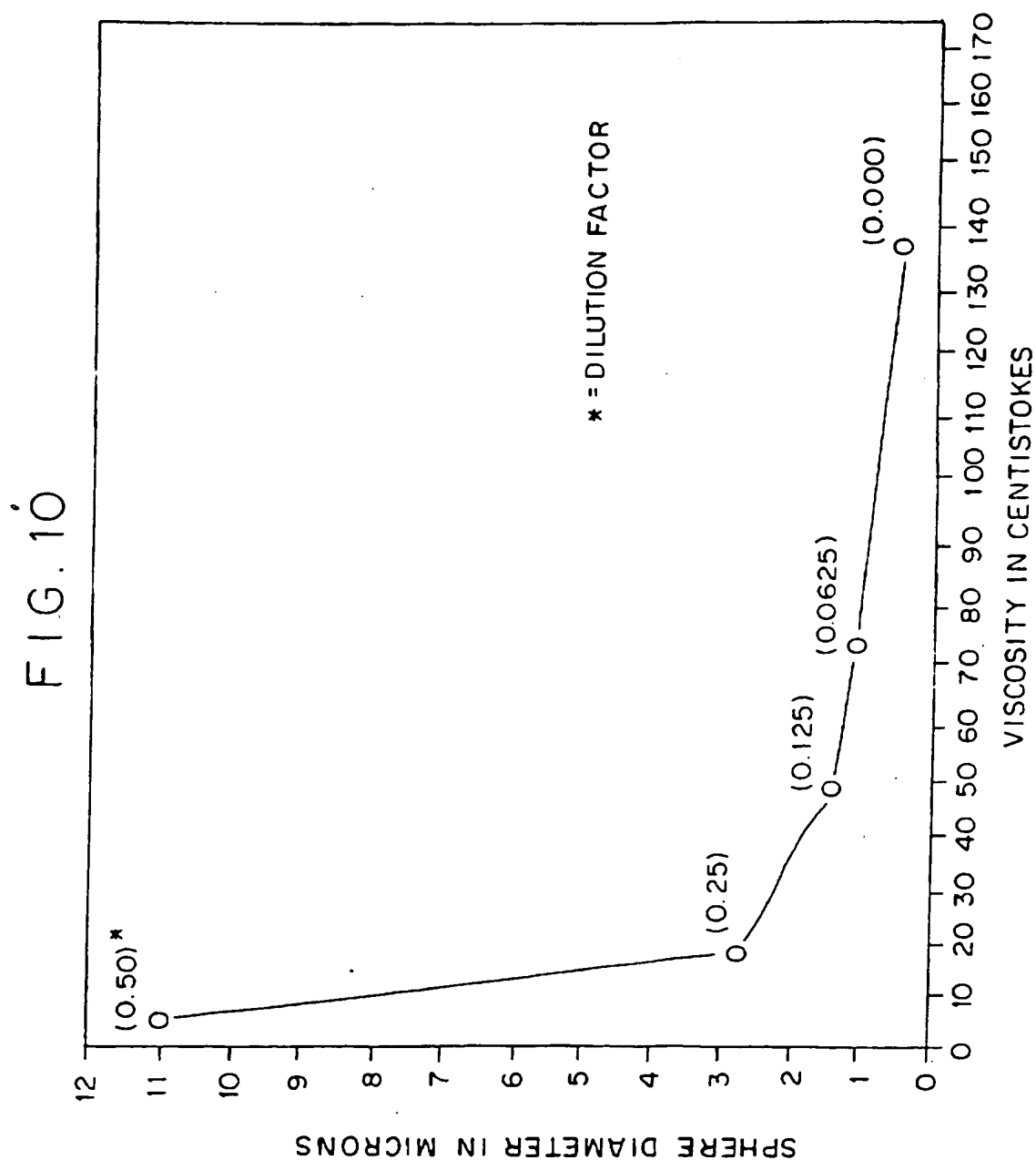


FIG. 11

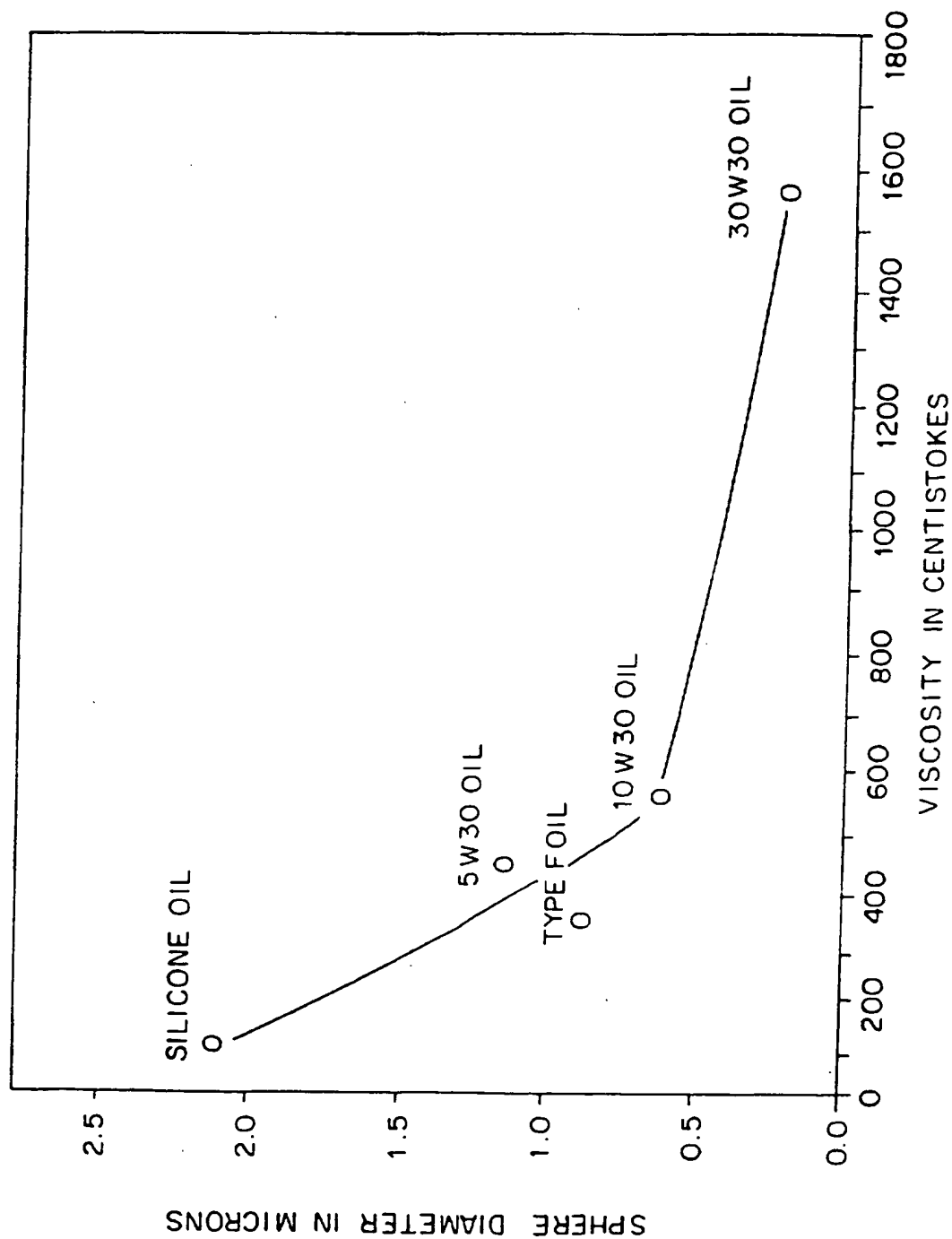


FIG. 12

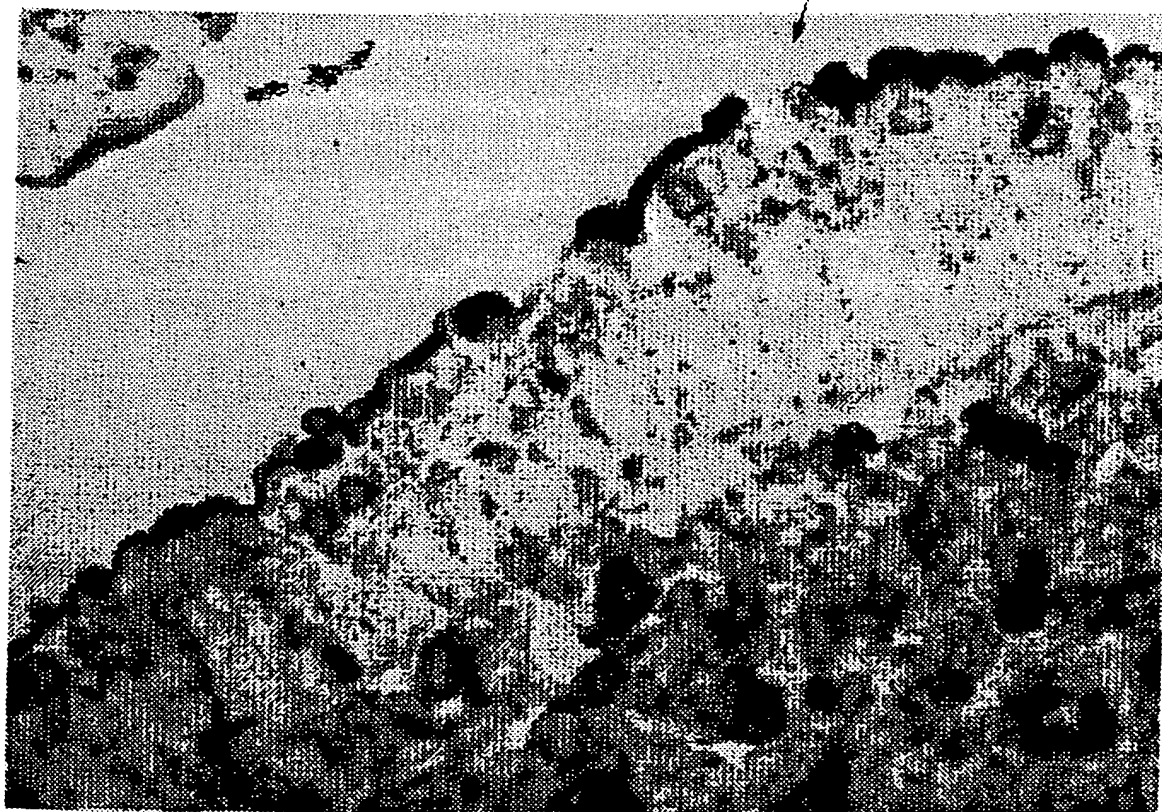


FIG 13



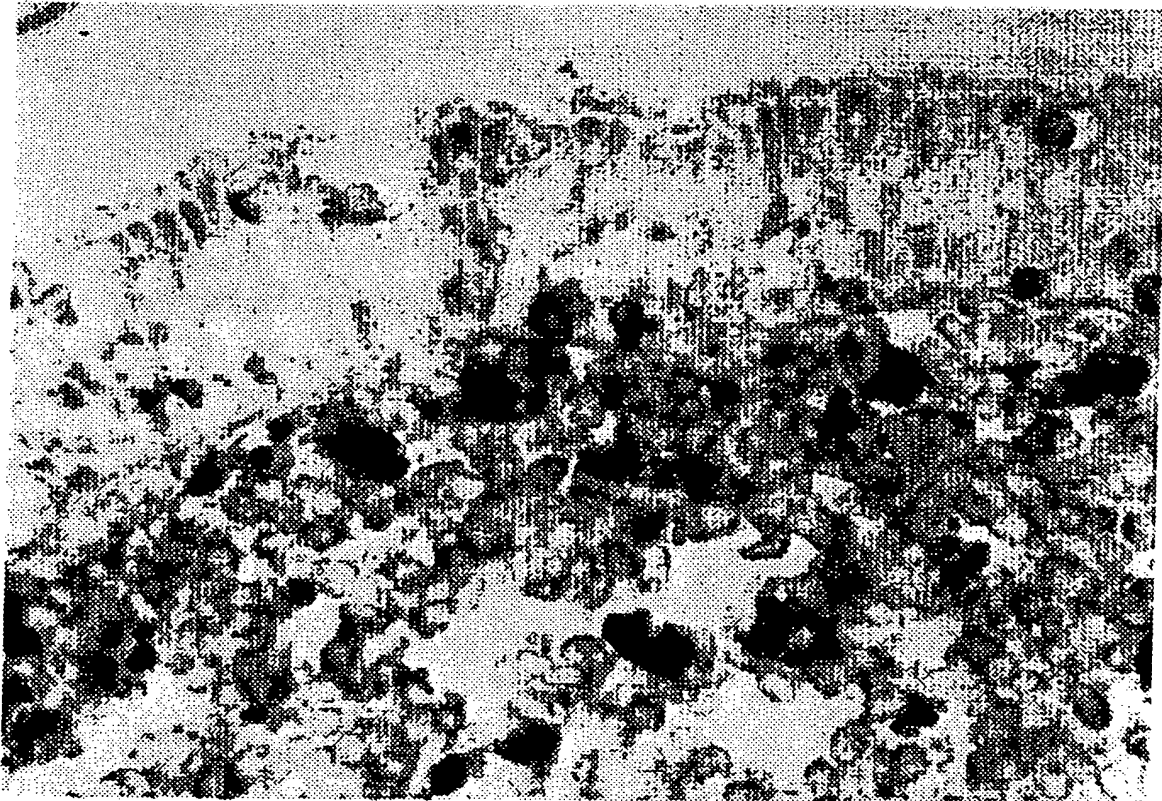
660EFT" T2ET5460

FIG 14



09451321.13099  
SHEET 14 OF 14

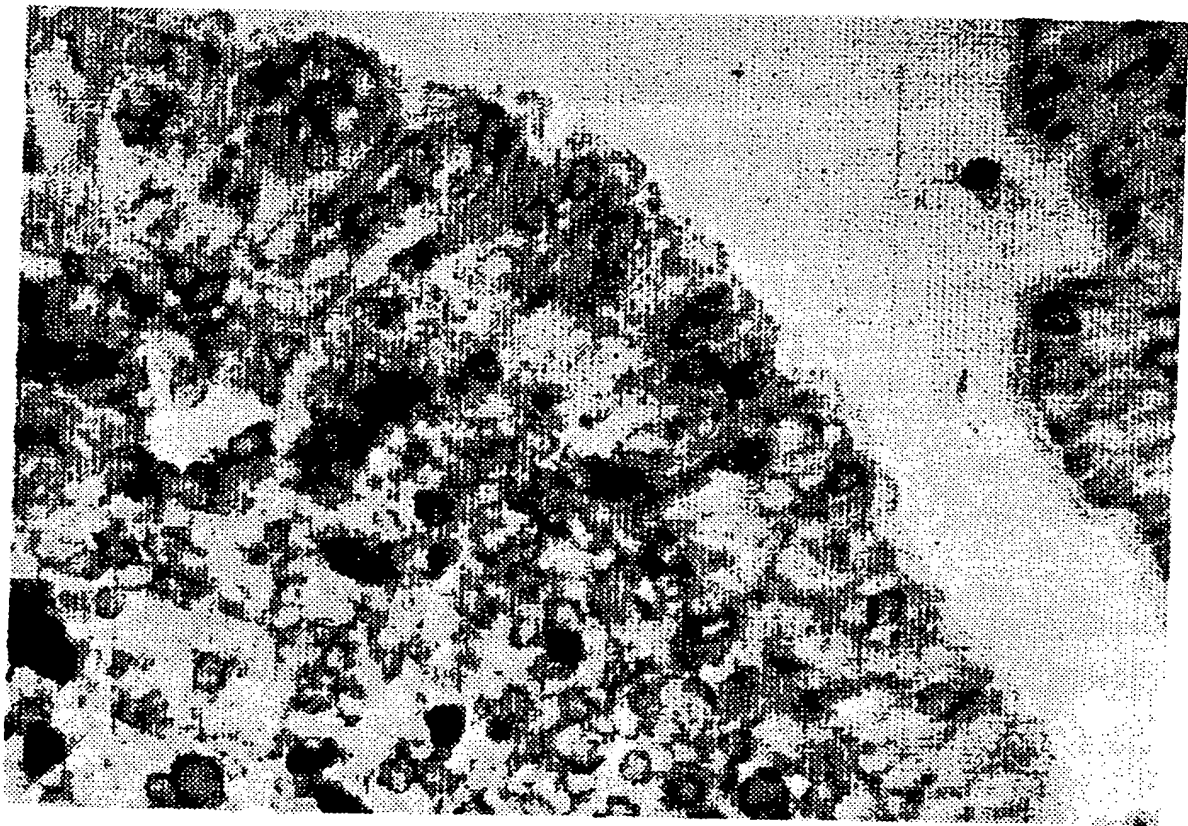
FIG. 15



0945121-13099

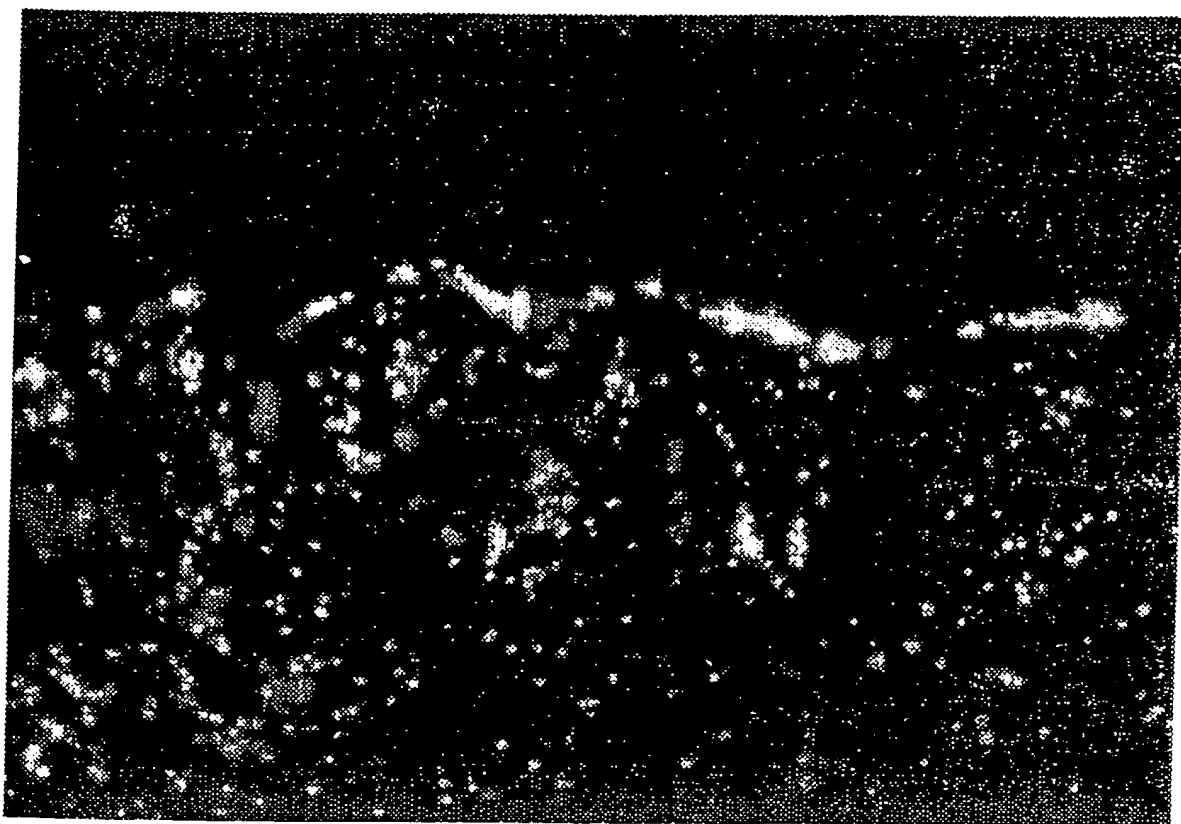


FIG. 16



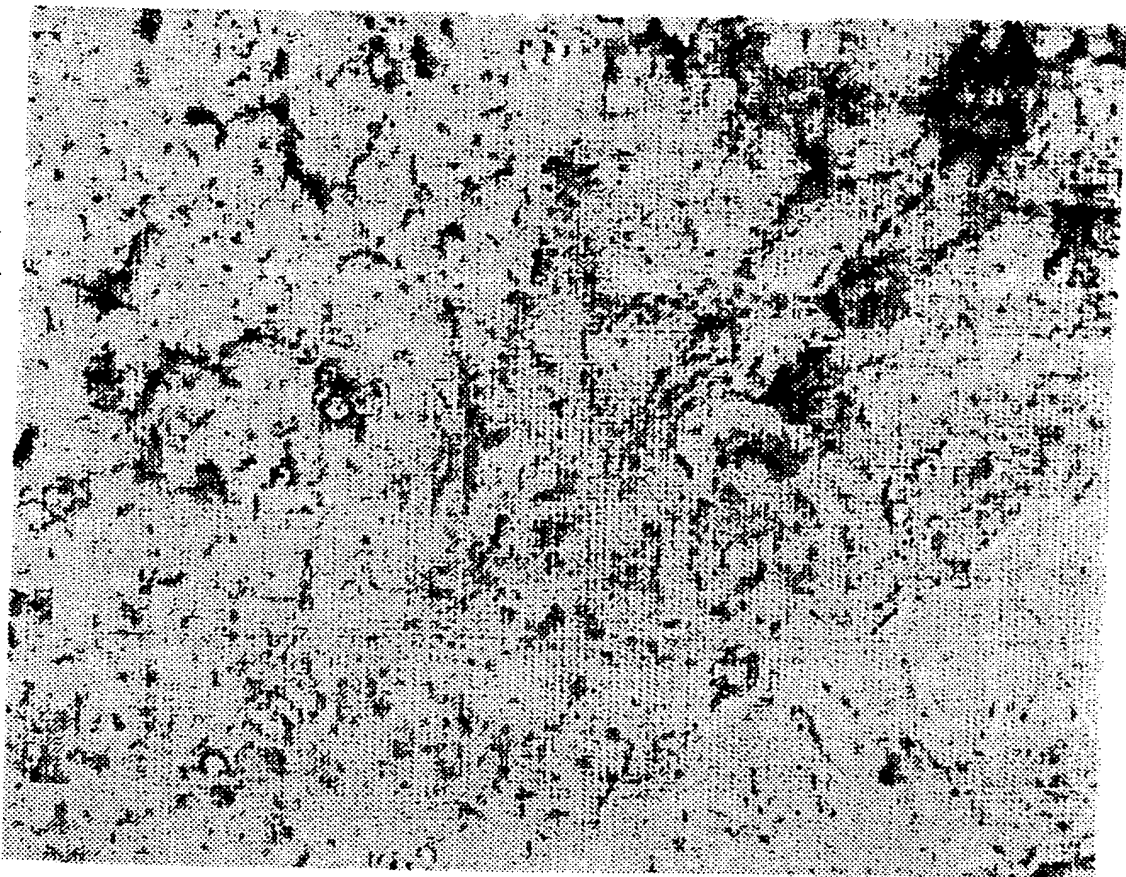
004512ET5460

F G 17



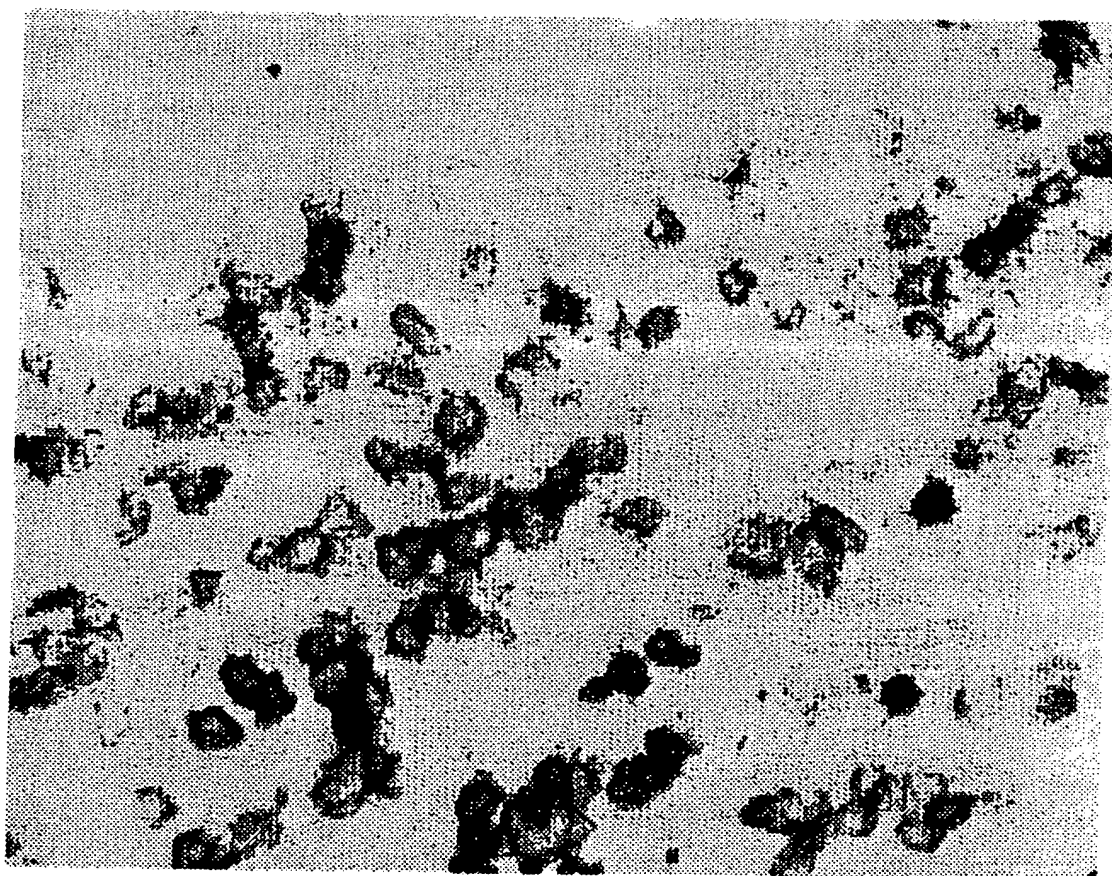
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FIG. 18



650EFT" T2ET5460

FIG. 19



650EFT" T2ET5460